

Diesel generators

Prepaired by :-

Mechanical Engineer :-Bahar A.Muhammed

Diesel generators

Diesel generators are engines that convert diesel fuel into electrical energy. They're commonly used as backup power sources in areas with unreliable electricity or as primary power sources in remote locations. Diesel generators are known for their durability, efficiency, and ability to provide continuous power for extended periods. They're often found in industries like construction, agriculture, telecommunications, and healthcare, as well as in residential settings for backup during power outages.

HOW DOES IT WARK

Diesel generators work by converting the chemical energy stored in diesel fuel into mechanical energy through combustion. As a simplified explanation of how they work:-

1-Fuel Injection:-

Diesel fuel is injected into the combustion chamber of the diesel engine.

2-Compression:-

The air in the combustion chamber is compressed by the piston, raising its temperature. Diesel engines use compression ignition, meaning the high temperature of the compressed air causes the diesel fuel to ignite spontaneously without the need for a spark plug.

3-Combustion:-

When the diesel fuel is injected into the high-pressure, high-temperature air, it ignites, creating a controlled explosion. This explosion forces the piston down, turning the crankshaft. 4-Mechanical Energy:-

The movement of the piston and crankshaft generates mechanical energy.

5-Generator: The mechanical energy from the engine is then converted into electrical energy by the generator component of the diesel generator.

6-Output: -

The electrical energy generated is then delivered to power electrical devices, providing electricity for various applications. This process repeats continuously as long as there is fuel in the generator's fuel tank, allowing it to provide a steady supply of electrical power. Diesel generators are known for their reliability, efficiency, and ability to providen continuous power for extended periods



Types of Diesel generators:-

Diesel generators types based on their **application**, **size**, **and features**. Some common types include:

- 1. Portable Diesel Generators:- These are small, lightweight generators designed for temporary or occasional use, often for recreational activities, camping, or powering small appliances during emergencies
 - 2. Standby Diesel Generators: These generators are typically larger and are designed to provide backup power in case of mains power failure. They are commonly used in residential, commercial, and industrial settings to ensure uninterrupted power supply during outages.
- 3. Prime Power Diesel Generators: These generators are designed to provide continuous power over extended periods. They are often used in remote locations or areas with unreliable grid power, such as construction sites, mining operations, or off-grid communities.
 - 4. Industrial Diesel Generators: These generators are heavy-duty units designed for continuous operation in industrial settings, such as manufacturing plants, data centers, hospitals, or telecommunications facilities. They are built to withstand heavy loads and offer high reliability and durability.

5. Trailer-Mounted Diesel Generators: These generators are mounted on trailers for easy transportation and deployment to different locations, often used in construction projects, events, or disaster relief efforts.

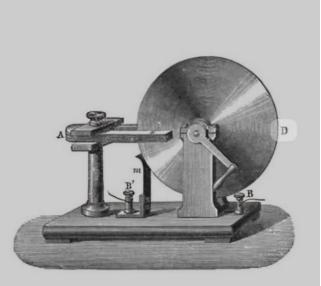
6. Hybrid Diesel Generators: These generators combine diesel engines with other power sources, such as solar panels or batteries, to increase efficiency and reduce fuel consumption, especially in off-grid or remote areas.

These are just some of the common types of diesel generators, and there may be variations or specialized models based on specific requirements or applications

Diesel generator history

• The first electromagnetic power dynamo was built by Michael Faraday in 1831 which produced a small DC voltage. "Faraday Disk"

 The years of 1831–1832, Michael Faraday discovered the operating principle of electromagnetic generators. The principle, later called Faraday's law, is that an electromotive force is generated in an electrical conductor which encircles a varying magnetic flux.



• In 1882, a British electrician, J. E. H Gordon built a large two-phase alternating current generator

• Diesel engine was developed by Rudolf Diesel in the 1890's

•February 17, 1897 was the first successful test at 26.2% efficiency (steam engine was 6% and gasoline was 12%)

•70,000 working diesel engines by the end of 1912 1 cylinder, four-stroke, water-cooled, air injection of fuel Output: 14.7 kW (20 hp) Fuel

Development of diesel engines

Early work

Rudolf Diesel, a German engineer, conceived the idea for the engine that now bears his name after he had sought a device to increase the efficiency of the Otto engine (the first four-stroke-cycle engine, built by the 19th-century German engineer Nikolaus Otto). Diesel realized that the electric ignition process of the gasoline engine could be eliminated if, during the compression stroke of a piston-cylinder device, compression could heat air to a temperature higher than the auto-ignition temperature of a given fuel. Diesel proposed such a cycle in his patents of 1892 and 1893.

Originally, either powdered coal or liquid petroleum was proposed as fuel. Diesel saw powdered coal, a by-product of the Saar coal mines, as a readily available fuel. Compressed air was to be used to introduce coal dust into the engine cylinder; however, controlling the rate of coal injection was difficult, and, after the experimental engine was destroyed by an explosion, Diesel turned to liquid petroleum. He continued to introduce the fuel into the engine with compressed air.

The first commercial engine built on Diesel's patents was installed in St. Louis, Mo., by Adolphus Busch, a brewer who had seen one on display at an exposition in Munich and had purchased a license from Diesel for the manufacture and sale of the engine in the United States and Canada. The engine operated successfully for years and was the forerunner of the Busch-Sulzer engine that powered many submarines of the U.S. Navy in World War I. Another diesel engine used for the same purpose was the Nelseco built by the New London Ship and Engine Company in Groton, Conn.

The diesel engine became the primary power plant

for submarines during World War I. It was not only economical in the use of fuel but also proved reliable under wartime conditions. Diesel fuel, less volatile than gasoline, was more safely stored and handled. At the end of the war many men who had operated diesels were looking for peacetime jobs. Manufacturers began to adapt diesels for the peacetime economy. One modification was the development of the socalled semidiesel that operated on a two-stroke cycle at a lower compression pressure and made use of a hot bulb or tube to ignite the fuel charge. These changes resulted in an engine less expensive to build and maintain.

fuel injection

Fuel injection, in an internal-combustion engine, introduction of fuel into the cylinders by means of a pump rather than by the suction created by the movement of the pistons. Diesel engines do not use spark plugs to ignite the fuel that is sprayed, or injected, directly into the cylinders, instead relying on the heat created by compressing air in the cylinders to ignite the fuel. In engines with spark ignition, fuel-injection pumps are often used instead of conventional carburetors. Fuel injection into a chamber upstream from the cylinders distributes the fuel more evenly to the individual cylinders than does a carburetor system; more power can be developed and undesirable emissions are reduced. In engines with continuous combustion, such as gas turbines and liquid-fueled rockets, which have no pistons to create a pumping action, fuel-injection systems are necessary.

carburetor

Carburetor, device for supplying a spark-ignition engine with a mixture of fuel and air. Components of carburetors usually include a storage chamber for liquid fuel, a choke, an idling (or slow-running) jet, a main jet, a venturi-shaped air-flow restriction, and an accelerator pump. The quantity of fuel in the storage chamber is controlled by a valve actuated by a float. The choke, a butterfly valve, reduces the intake of air and allows a fuel-rich charge to be drawn into the cylinders when a cold engine is started. As the engine warms up, the choke is gradually opened either by hand or automatically by heat- and engine-speed-responsive controllers. The fuel flows out of the idling jet into the intake air as a result of reduced pressure near the partially closed throttle valve. The main fuel jet comes into action when the throttle valve is further open. Then the venturi-shaped airflow restriction creates a reduced pressure for drawing fuel from the main jet into the air stream at a rate related to the air flow so that a nearly constant fuel-air ratio is obtained. The accelerator pump injects fuel into the inlet air when the throttle is opened suddenly.

In the 1970s, new legislation and consumer preferences led automobile manufacturers to improve fuel efficiency and lower pollutant emissions. To accomplish these objectives, engineers developed fuel injection management systems based on new computer technologies. Soon, fuel injection systems replaced carbureted fuel systems in virtually all gasoline engines except for two-cycle and small four-cycle gasoline engines, such as those used in lawn mowers.

internal-combustion engine

Internal-combustion engine, any of a group of devices in which the reactants of combustion (oxidizer and fuel) and the products of combustion serve as the working fluids of the engine. Such an engine gains its energy from heat released during the combustion of the nonreacted working fluids, the oxidizer-fuel mixture. This process occurs within the engine and is part of the thermodynamic cycle of the device. Useful work generated by an internal-combustion (IC) engine results from the hot gaseous products of combustion acting on moving surfaces of the engine, such as the face of a piston, a turbine blade, or a nozzle.



automobile plow

Henry Ford's iron-wheeled "Fordson" was unveiled in 1907 and powered by an internal-combustion engine.

Internal-combustion engines are the most broadly applied and widely used power-generating devices currently in existence. Examples include gasoline engines, diesel engines, gas-turbine engines, and rocket-propulsion systems.

Internal-combustion engines are divided into two groups:-

continuous-combustion engines and intermittent-combustion engines. The continuous-combustion engine is characterized by a steady flow of fuel and oxidizer into the engine. A stable flame is maintained within the engine (e.g., jet engine). The intermittent-combustion engine is characterized by periodic ignition of air and fuel and is commonly referred to as a reciprocating engine. Discrete volumes of air and fuel are processed in a cyclic manner. Gasoline piston engines and diesel engines are examples of this second group.

Major types of diesel engines

Three basic size groups

There are three basic size groups of diesel engines based on power—small, medium, and large. The small engines have power-output values of less than 188 kilowatts, or 252 horsepower. This is the most commonly produced diesel engine type. These engines are used in automobiles, light trucks, and some agricultural and construction applications and as small stationary electrical-power generators (such as those on pleasure craft) and as mechanical drives. They are typically direct-injection, in-line, four- or sixcylinder engines. Many are turbocharged with aftercoolers.

• Medium engines have power capacities ranging from 188 to 750 kilowatts, or 252 to 1,006 horsepower. The majority of these engines are used in heavy-duty trucks. They are usually direct-injection, in-line, six-cylinder turbocharged and aftercooled engines. Some V-8 and V-12 engines also belong to this size group.

Large diesel engines have power ratings in excess of 750 kilowatts. These unique engines are used for marine, locomotive, and mechanical drive applications and for electrical-power generation. In most cases they are direct-injection, turbocharged and aftercooled systems. They may operate at as low as 500 revolutions per minute when reliability and durability are critical.

Two-stroke and four-stroke engines

As noted earlier, diesel engines are designed to operate on either the twoor four-stroke cycle. In the typical four-stroke-cycle engine, the intake and exhaust valves and the fuel-injection nozzle are located in the cylinder head . Often, dual valve arrangements—two intake and two exhaust valves—are employed.

Use of the two-stroke cycle can eliminate the need for one or both valves in the engine design. Scavenging and intake air is usually provided through ports in the cylinder liner. Exhaust can be either through valves located in the cylinder head or through ports in the cylinder liner. Engine construction is simplified when using a port design instead of one requiring exhaust valves.

DIESEL GENERATORS

Diesel generators are commonly used for backup power generation in various settings, including industrial, commercial, and residential applications. They are known for their reliability, durability, and ability to provide high power output. Here's a brief overview:

1. *Functionality*: Diesel generators work by burning diesel fuel in an internal combustion engine to generate electricity. The mechanical energy produced by the engine is converted into electrical energy through an alternator.

2. *Advantages*:

- Reliability: Diesel generators are robust and can provide continuous power for extended periods.

- Fuel availability: Diesel fuel is widely available, making it easier to refuel generators.

- Efficiency: Diesel engines are highly efficient, providing more power output compared to other fuel types.

- Longevity: Diesel generators have a longer lifespan compared to gasoline generators.

3. *Applications*: Diesel generators are used in various settings, including:

- Emergency backup power for hospitals, data centers, and critical infrastructure.

- Prime power for remote locations or areas with unreliable grid power.

- Standby power for commercial buildings, offices, and residential properties.

4. *Resource Requirements*:

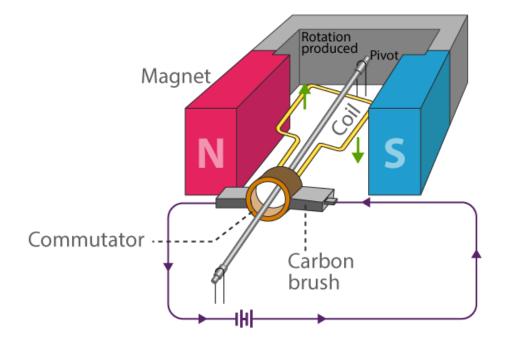
- Fuel: Diesel generators require a steady supply of diesel fuel, which can be stored onsite in tanks.

- Maintenance: Regular maintenance is necessary to ensure the reliable operation of diesel generators. This includes oil and filter changes, fuel system checks, and periodic testing.

- Emissions: Diesel generators emit pollutants such as nitrogen oxides (NOx), particulate matter (PM), and carbon monoxide (CO). Proper emission control measures are essential to minimize environmental impact.

WORKING PRINCIPLE OF GENERATOR





© Byjus.com

Generator:-

A generator a piece of mechanical equipment that converts a mechanical form of energy into electrical energy. Generators find applications in agricultural and industrial production. The most widely used principle for construction a generator is based on the law of <u>electromagnetic force</u>.

The Working Principle of Generator:-It consists of a rectangular coil with a number of copper wires wound over an iron core. The coil is called the **armature**. It is used to increase the magnetic flux. A strong permanent magnet is placed, and the armature is rotated between the magnets where the magnetic lines are perpendicular to the axis of the armature. There are two slip rings connected to the arms of the armature. They are used to provide movable contact. Two metallic brushes are connected to the slip rings to pass current from the armature to the slip rings. The current is passed through a load resistance, which is connected across the slip rings.

There are two types of AC generators:

- Synchronous generators
- Induction generators

Coupling:-

Couplings are defined as mechanical components used to connect two shafts.

Couplings are critical components in rotary motion systems such as driveshafts, generators, and motors. In these applications, couplings join two shafts together to stabilize them against shock load and overload. The joint between shafts can be temporary or permanent.

They serve primarily to transmit energy from the drive side to the driven side of a rotary system, and secondary functions include compensating for misalignment or reducing vibration.

There are two main types of couplings: flexible or rigid. Flexible couplings have greater freedom of motion at the connection point, so they can withstand lateral and axial forces better than rigid couplings. Greater flexibility means decreased torque transmission, so these couplings are best for applications involving some degree of misalignment between the shafts.

Rigid couplings, on the other hand, create an inflexible connection between two shafts. As a result, they can transfer torque more efficiently than flexible couplings. Shafts must remain in precise alignment, since the coupling cannot flex to compensate for deviations. As long as proper alignments are met, rigid couplings offer a secure, precise, and effective means of transmitting power.

Stafford specializes in the high level of precision necessary to produce rigid couplings that are long-lasting and reliable.

The ideal coupling depends on your speed and torque requirements, as well as the shafts' diameters, alignment, and configuration. Stafford offers a standard line of round, square, and hexagonal bore couplings for a variety of applications including food processing and conveying.

HOW DOES A COUPLING WORK?

Couplings work by securely clamping two shafts together, allowing one shaft to transfer energy to the other. At the same time, the coupling absorbs shock, vibration, and heat generated by the first shaft, protecting the surrounding components while still effectively transferring torque.

Installing a rigid coupling allows two separate shafts to operate as one. Their high torsional stiffness allows no relative motion between the shafts of the driving and driven units. Eliminating relative movement maximizes the amount of torque that can be transmitted across the shafts



Coupling image

Overview and Analysis of Generators Introduction:

Generators play a pivotal role in various industries and sectors by converting mechanical energy into electrical energy. This report provides an overview and analysis of generators, including their types, applications, working principles, and future prospects Types of Generators Based on Energy Source Diesel Generators: Commonly used in places with limited or no access to the power grid Gas Generators: Utilize natural gas or propane as fuel and are cleaner alternatives to diesel generators Solar Generators: Harness solar energy using photovoltaic cells to generate electricity Wind Generators: Convert kinetic energy from wind into electrical power through turbines Based on Construction Portable Generators: Compact units suitable for temporary power needs, such as outdoor events or construction sites Standby Generators: Installed permanently to provide backup power during outages in residential or commercial settings Industrial Generators: Heavy-duty units designed to meet the high power demands of industrial applications .Applications: Residential Use: Standby generators ensure uninterrupted power supply during blackouts, protecting essential appliances and systems .Commercial and Industrial: From hospitals to data centers, generators serve as critical backup power sources to prevent disruptions in operations Construction Sites: Portable generators provide on-site power for tools and equipment where grid access is limited Remote Areas: Diesel and solar generators are vital for powering facilities in off-grid locations, such as telecommunications towers or remote research stations Working Principles: Generators operate on the principle of electromagnetic induction, where a conductor moving through a magnetic field induces an electric current. The key components include Prime Mover: Converts mechanical energy into rotational motion, typically through an engine or turbine .Rotor and Stator: The rotor, attached to the prime mover, contains electromagnets, while the stator surrounds it and houses conductors Excitation System: Provides a magnetic field to induce voltage in the stator windings Voltage Regulator: Maintains the generator's output voltage within acceptable limits Cooling System: Prevents overheating by dissipating excess heat generated during operation Future Prospects Green Technologies: Increasing emphasis on sustainability drives the development of generators powered by renewable energy sources like solar and wind Smart Integration: Integration of generators with smart grid technologies enables efficient management and utilization of power resources Energy Storage: Advancements in battery technology facilitate the integration of generators with energy storage systems, improving reliability and flexibility and Remote Monitoring: IoT-enabled generators allow remote monitoring and predictive maintenance, enhancing reliability and reducing downtime.

RESOURSES:-

- www.britannica.com/technology/diesel-engine
- Woodhead publishing in mechanical engineering (handbook)by Qianfan Xin
- Google (faradays disc)
- <u>https://wikipedia.org</u>
- https://byjus.com
- www.stsffordmg.com